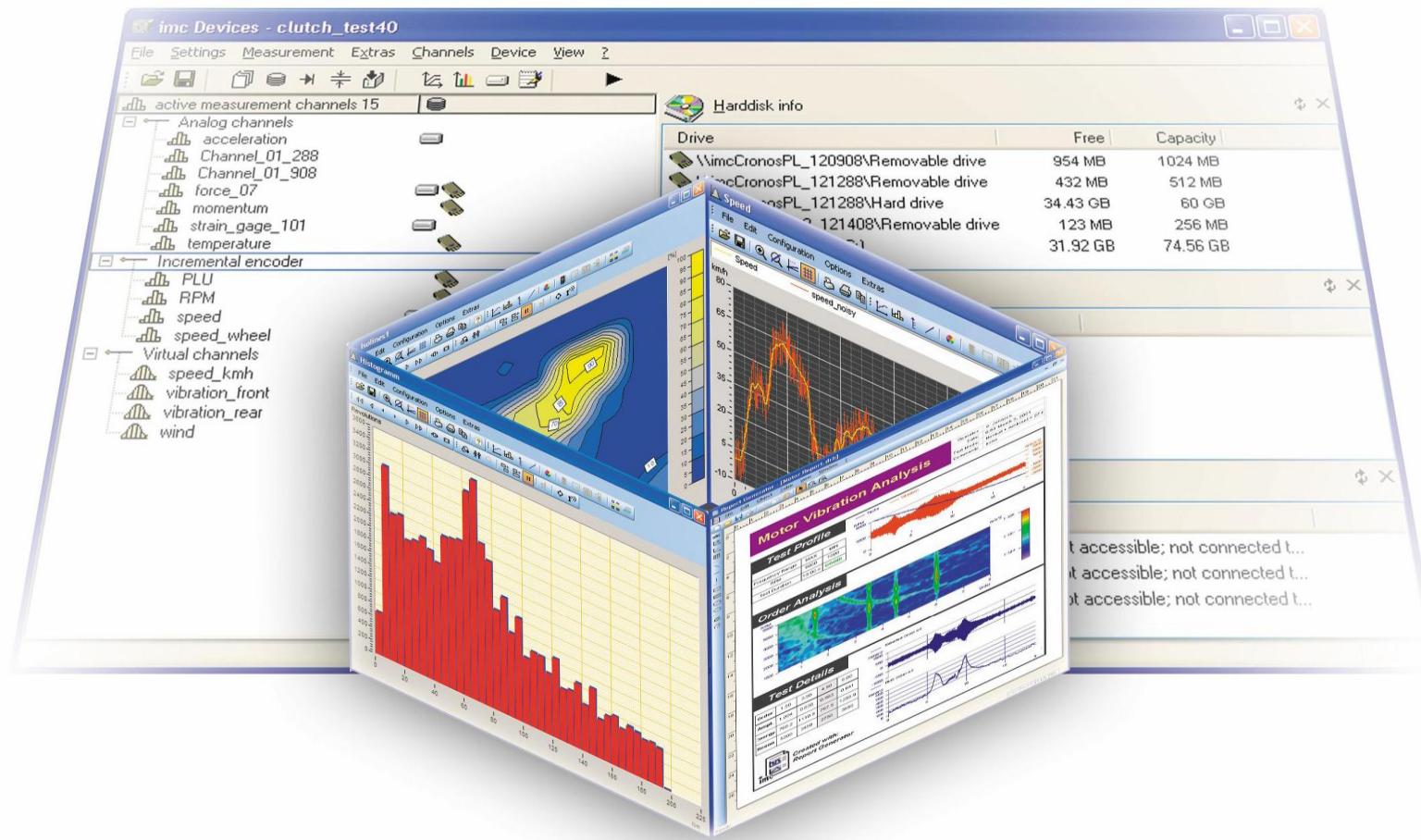


online calculation – our most important feature



• • • Integrated measurement & control • • •

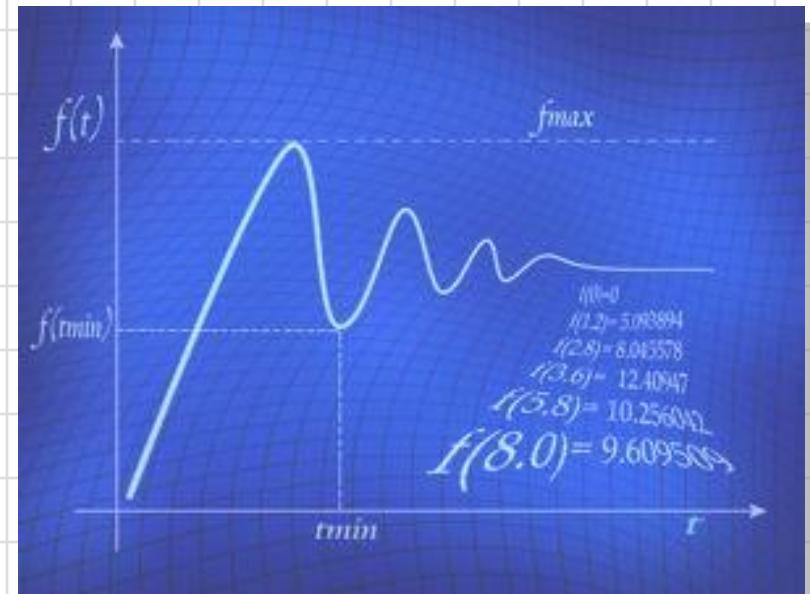
online calculation – our most important feature

Why and when do I need

Online Famos Professional?

What? Online Famos has
limitations?

What are these limitations?



Why do I need it?

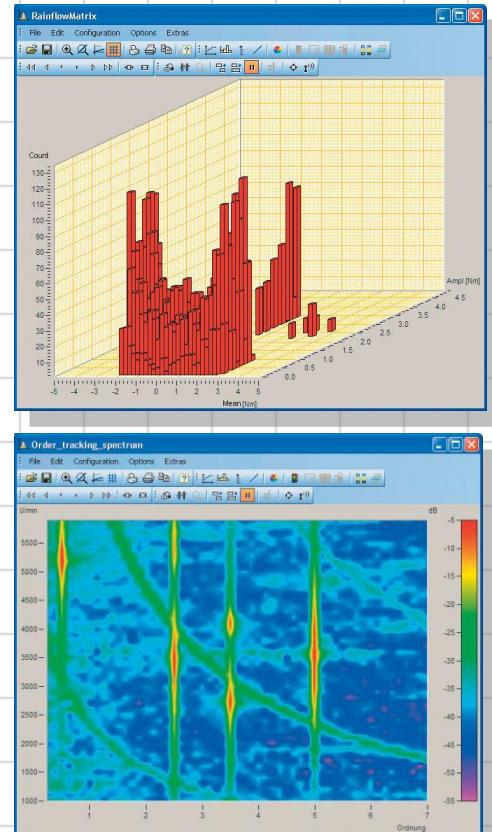
- Faster, up to +400%
- Excellent cost / performance ratio
- Use of hardware to its full capacity
- New two point controller & PID controller function
- Restore function
- More single values with new process variables
- Real-time interrupts, precise timing and synchronous calculation
- Up to 5 synchronous tasks from 100µs to 1 s



online calculation – our most important feature

Who needs this?

- Everybody who uses Online Famos
- All CRONOS PL with high channel count
- Everybody who uses more than 200kS/s
- Extensive mathematics or statistics calculations
- Test stand
- Noise and vibration

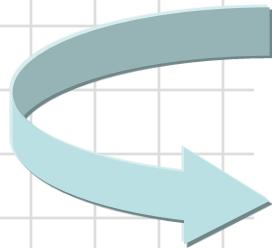


Simply all professional users



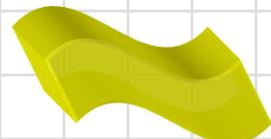
online calculation – our most important feature

How can I see the difference?

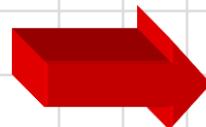


```
_t = SawTooth(Channel_01, 0, 0.01, 20000)*3.1415926*frequency/100  
out1=10*sin(_t)  
DAC_01=out1  
DAC_02=out1  
DAC_03=out1  
DAC_04=out1  
  
CH_1_FFT= FFT(Channel_01, 0, 1024)
```

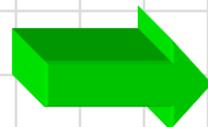
Create a sine



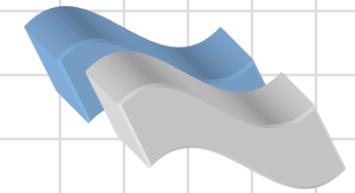
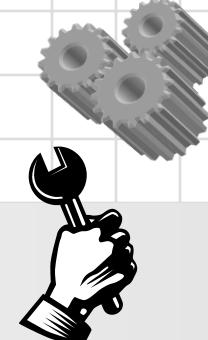
Analog output



Analog input

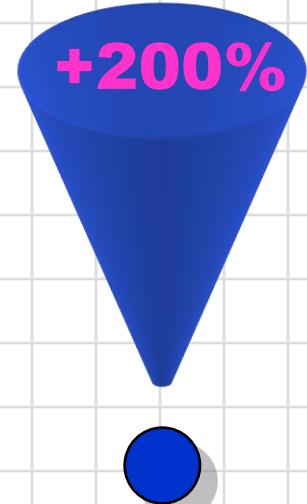


FFT analysis

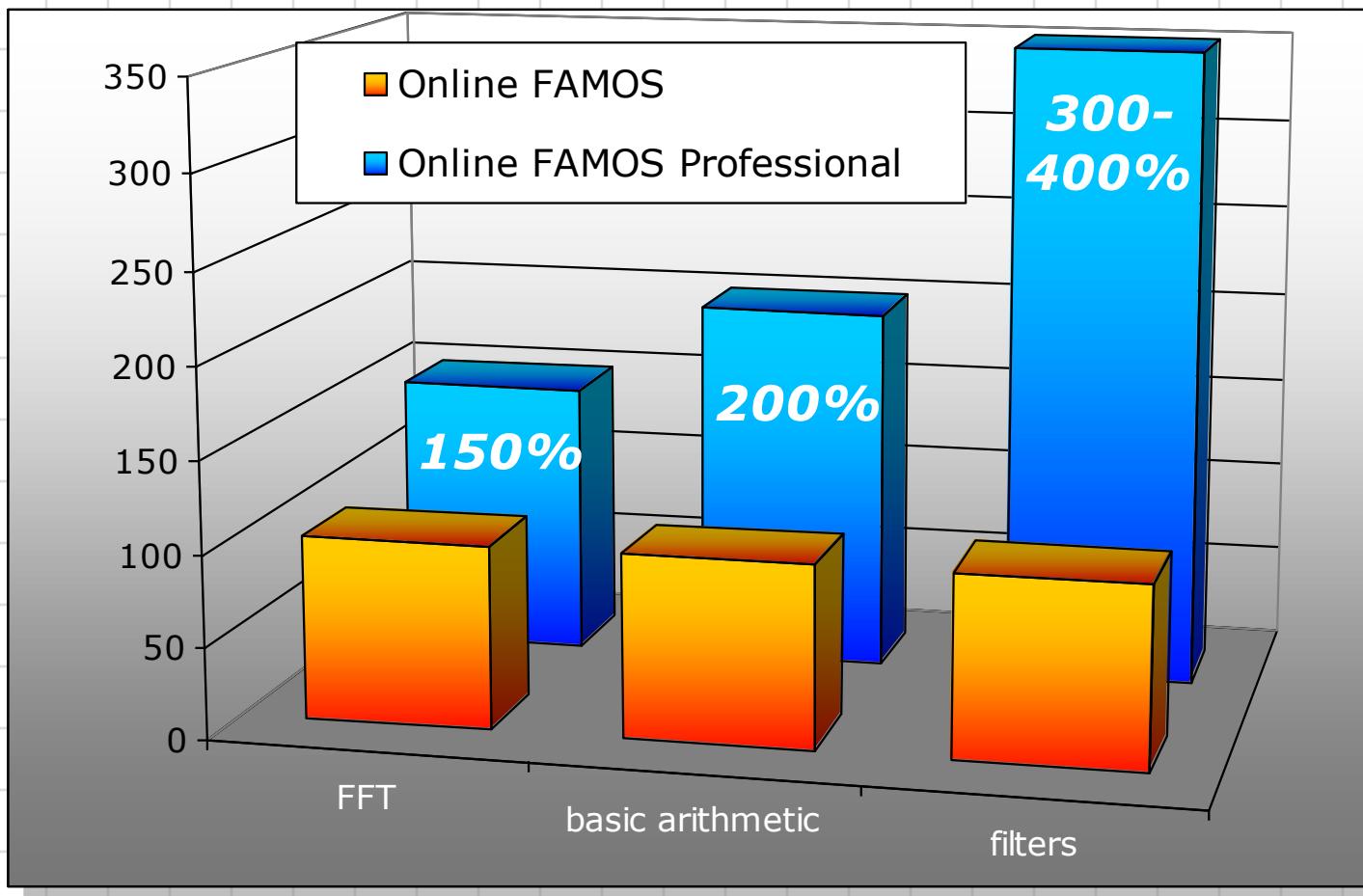


online calculation – our most important feature**FFT Results**

FFT length	OFA	OFA Prof	difference
1024	3,66 ms	1,83 ms	200%
2048	7,19 ms	3,73 ms	193%
4096	14,76 ms	6,89 ms	214%
8192	30,09 ms	19,78 ms	152%

**+200%**

online calculation – our most important feature



Online Famos Professional

Synchronized timing of several operations

Extension of OnTimer() function

Real interrupt handler

Precise timing

Direct access to input channels via process variable

Single value calculations

5 tasks taking from 100µs to 1s

PID / 2 Point controller ...

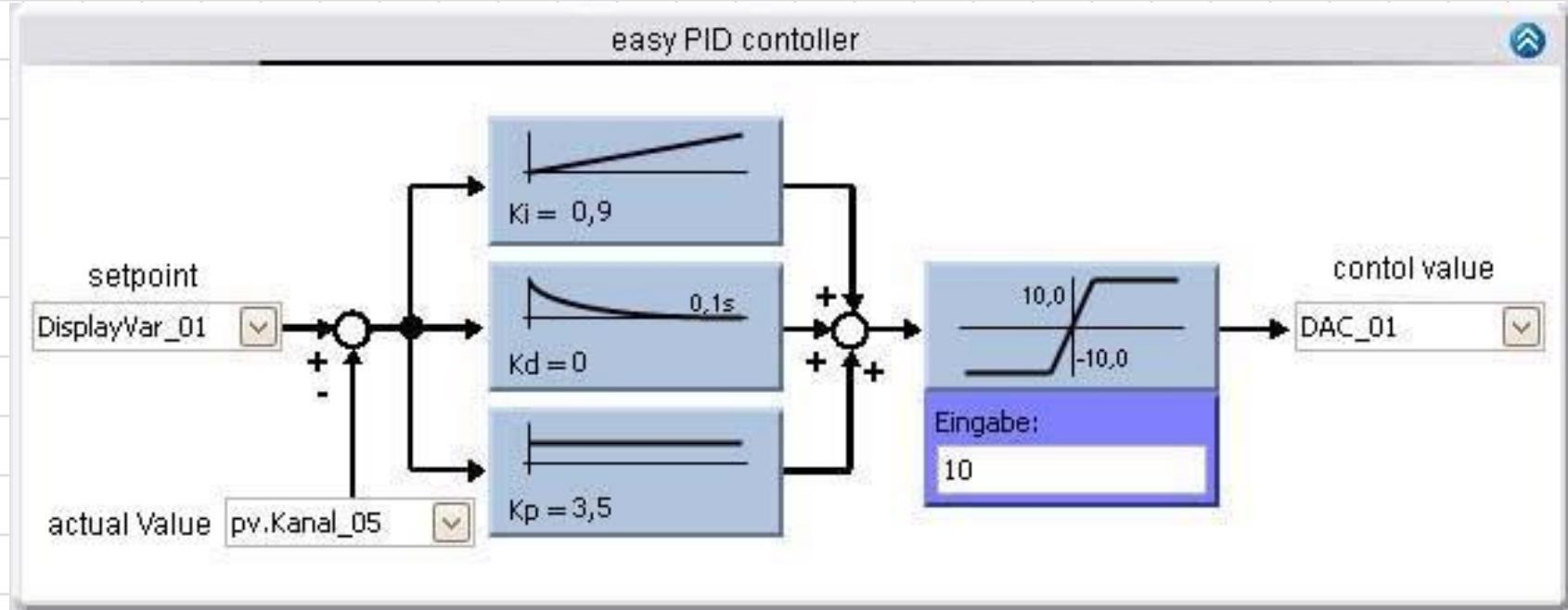
Loop control

The screenshot shows the Online Famos Professional software interface. The left pane displays a tree view of available resources:

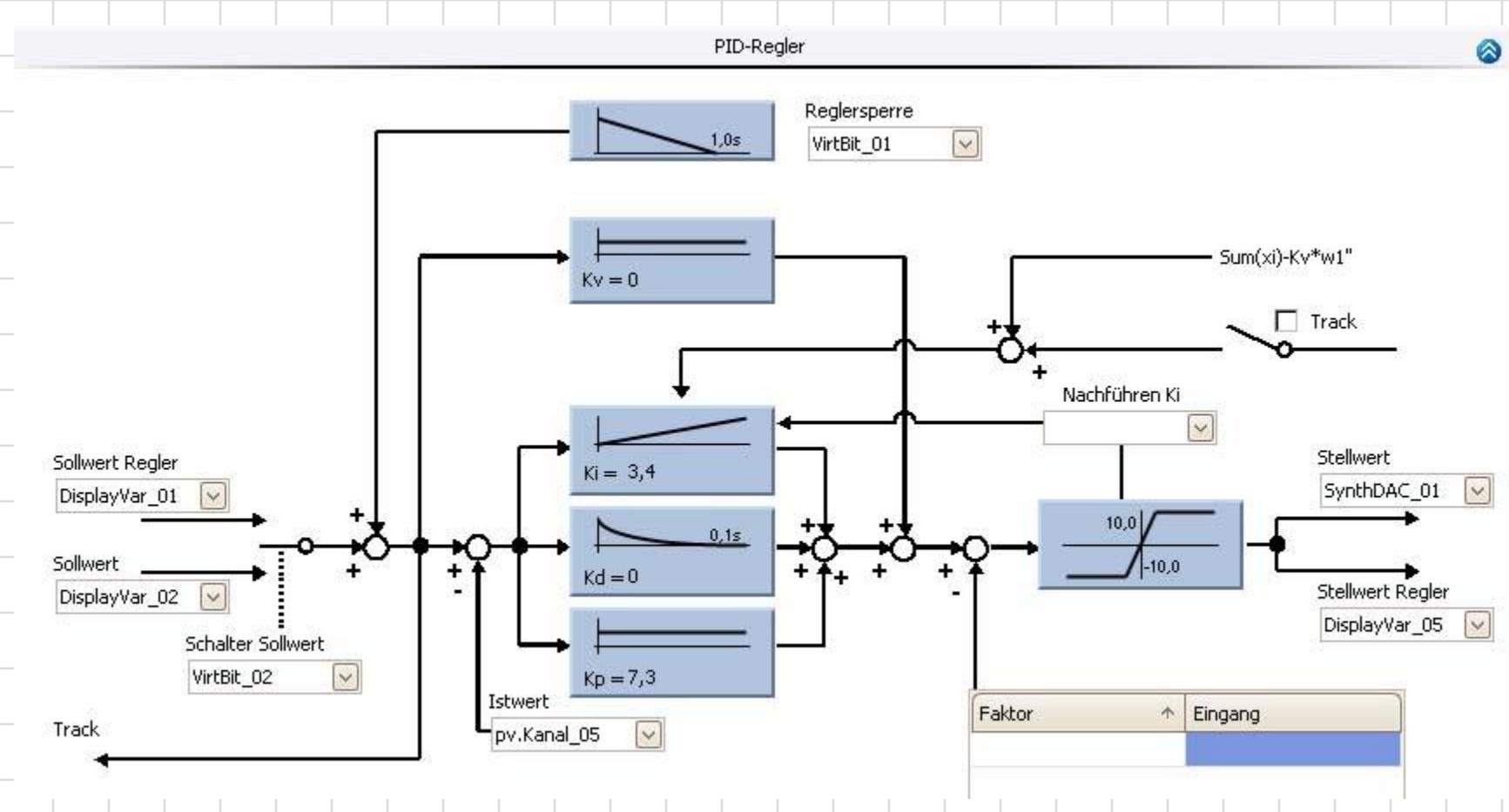
- Channel
 - + Analog inputs
 - Process-Vector variables
 - pv.speed
 - pv.voltage
 - pv.rotation
- Digital outputs
 - DOUT01_Bit01
 - DOUT01_Bit02

The right pane shows the script editor with the following code:

```
; Execution exactly after
OnSyncTask( 0.01 )
    if pv.speed > 50
        DOUT01_Bit01=1
    else
        DOUT01_Bit01=0
    end
End
```

online calculation – our most important feature**PID controller principle**

online calculation – our most important feature



online calculation – our most important feature

How can we do this?

OnInitAll

```
RPM_CON = CtPID(2, 5, 0) ; means P = 2; I=5; D=0
```

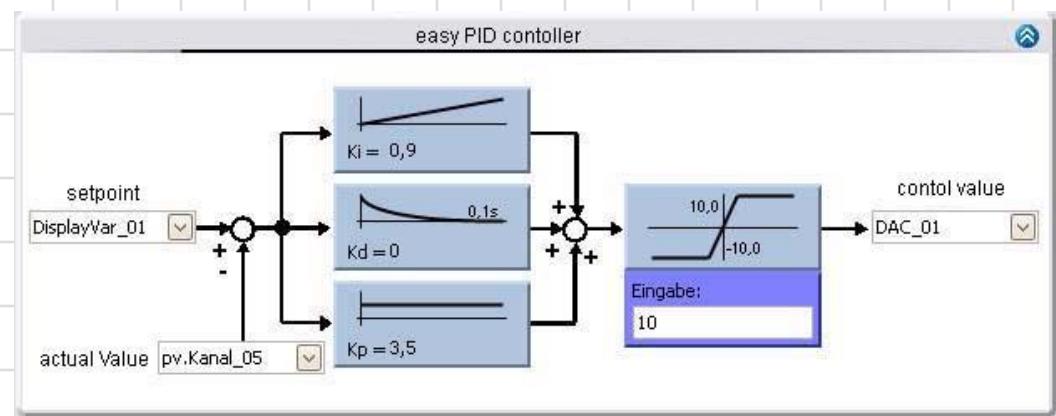
End

OnSyncTask(0.001) ; means every 1ms

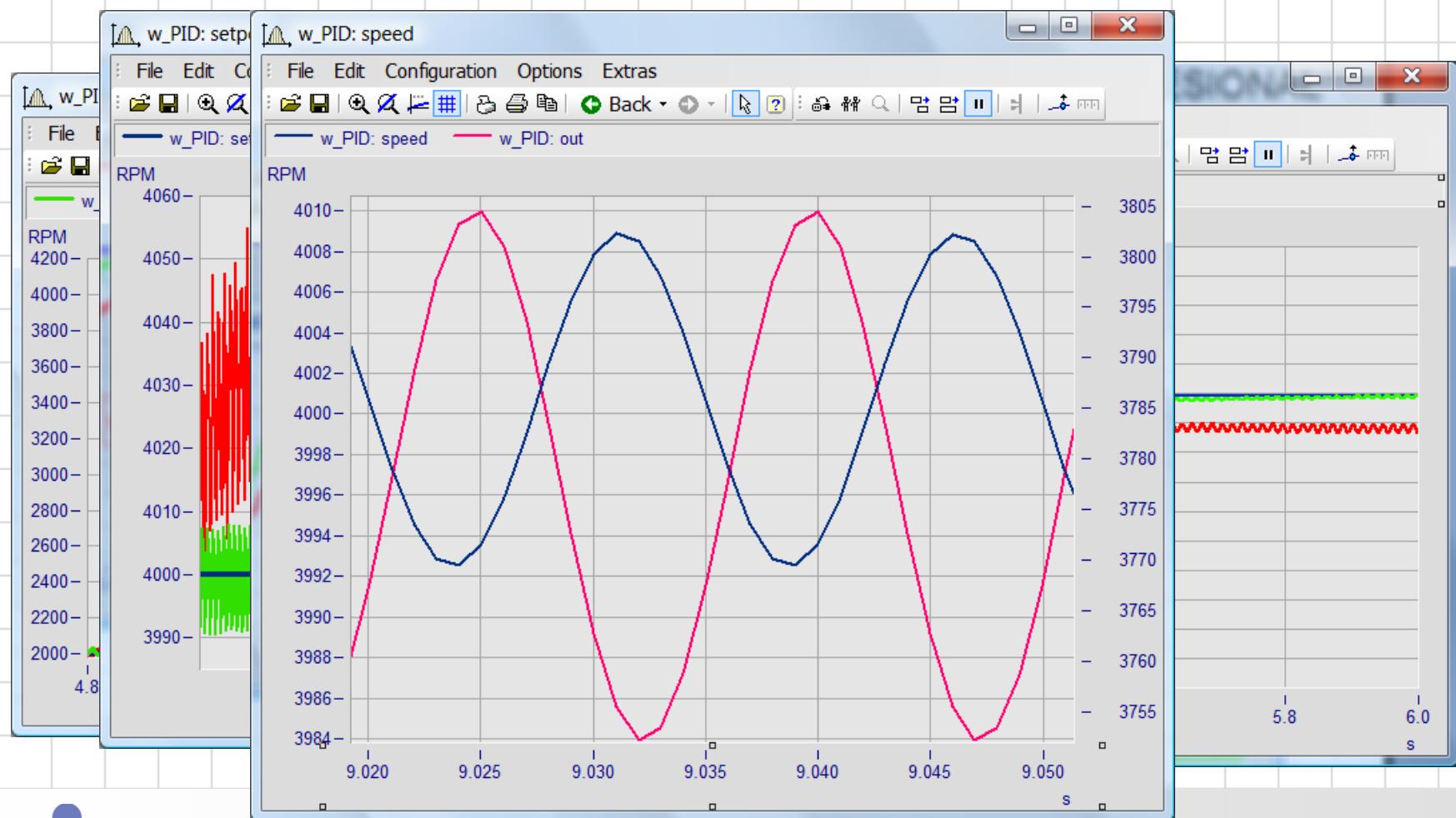
```
RPM_CON.setpoint=pv.setpoint ; setpoint
```

```
DAC_01 = RPM_CON.calc(pv.speed) ; output / input
```

End



online calculation – our most important feature



online calculation – our most important feature

Excellent cost / performance ratio

Example 1:

CS7008 = 9.350 EUR

Surcharge for update to Online FAMOS Professional: +770 EUR

For +8.2 % extra, you get up to +400 % more performance.

Example 2:

Cronos PL16 + 8 x UNI-8 = 39.880 EUR

Surcharge for update to Online FAMOS Professional: +770 EUR

For +1.9 % extra, you get up to +400 % more performance.

A deal you'll be sorry you missed.



online calculation – our most important feature

Thank you



• • • Integrated measurement & control • • •

www.imc-berlin.de