Via Acquanera 29, 22100 COMO (Italy) tel. +39.031.525391 - fax +39.031.507984 - info@instrumentation.it

500 Nm 1 Channel

# FLFM<sub>1</sub>

## Torquemeter

#### Description

The bearingless system consists of an one-piece measuring body manufactured from a very low hysteresis steel material. The torsion of the measuring segment is registrated by means of strain gages, converted into electrical voltage signals, and then transmitted contactlessly via modulated infrared light to the stator. The master frequency is 60 kHz and the span is  $\pm$  20 kHz for  $\pm$  rated torque. Temperature related offset shifts are minimized by an active temperature compensation. An optical sensor provides two 90 degree phase shifted speed signals with nominal 600ppr. Maximum frequency is 100 kHz.

An optionally available second transmission track provides an additional second torque measuring range or a multi-channel temperature transmission.



#### Significant technical data

- Bearingless torque flange with IR-signal transmission
- High overload capability
- Active temperature compensation to reduce temperature effect on zero balance
- Accuracy 0.1 (Option 0.05)
- Optical speed encoder (600 ppr or other)
- Option: 2 torque ranges (span up to 1:10)
- Compact design



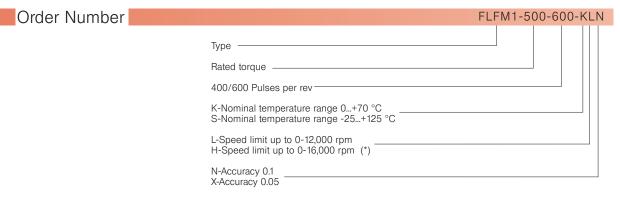
# GESELLSCHAFT FÜR INDUSTRIEFORSCHUNG MBH

Konrad-Zuse-Str. 3 D - 52477 Alsdorf / Germany Tel.: +49 - (0)2404-9870-570 Fax: +49 - (0)2404-9870-59 www.gif-ac.com info.de@gif-ac.com

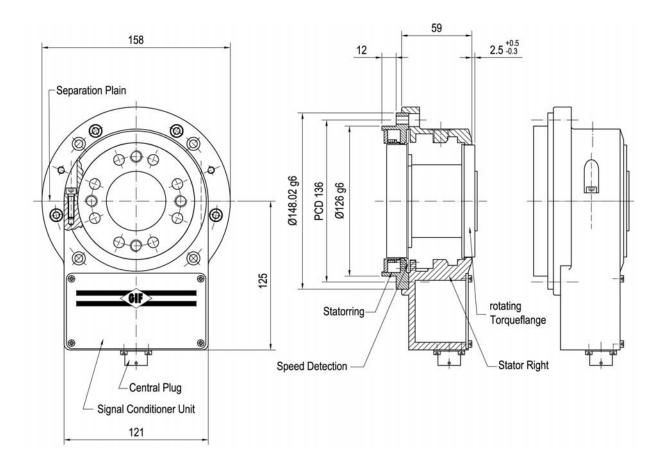
Rated torque T <sub>r</sub>	Nm	<u>≤</u> 500
Overload capability torsional shaft	Nm	5T <sub>r</sub>
Accuracy including hysteresis		
and nonlinearity	% F.S.	<±0,1
Temperature effect on zero	% F.S./10K	<±0,1
Operating temperature range	°C	0+70
Rated speed	rpm	12,000

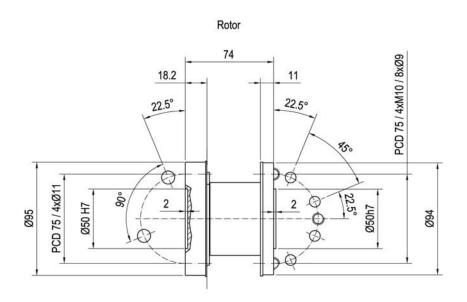
## Technical Data Torquemeter Type FLFM1

TORQUEMETER		
Rated torque nominal T <sub>r</sub>	Nm	<u>≤</u> 500
Torque limit of torque shaft related to T <sub>r</sub>	Nm	>5T <sub>r</sub>
Rated speed n <sub>r</sub>	rpm	12,000
Accuracy	-	0.1
Nonlinearity and hysteresis related to T <sub>r</sub>	%	<±0.1
Temperature effect on zero per 10K related to T <sub>r</sub>	%	<±0.1
Nominal temperature range	°C	0+70
Operating temperature range	°C	-10+80
OUTPUT SPECIFICATION TORQUE		
Frequency output	kHz	60 ± 20
Dynamic response up to	kHz	>1.5
Shunt calibration	-	approx. x % of T <sub>r</sub>
OUTPUT SPECIFICATION SPEED		
Pulses per rev (optical encoder)	-	400/600
Output signal (RS422,TTL)	-	2 tracks 90°
		± 20° shifted
Required speed	rpm	>0
MECHANICAL DATA		
Weight (rotor)	kg	1.8
Inertia (rotor)	gm²	2
Twist angle under rated torque	grad	0.064
Torsional stiffness	kNm/rad	304
Coupling mass (typ.)	kg	5



(\*)=without speed detection





# Setup layout and available evaluation units for minimum configuration and operation of torquemeter FLFM1



